

TECNA®



Advanced Resistance Welding Systems and Balancers

ATEX



COMPLIANT

ATmosphères et EXplosibles

SPRING BALANCERS



Balancers Catalogue

ATEX Line

CAPACITY 0,4 ÷ 100 kg





TECNA S.P.A. - VIA MEUCCI, 27 - CASTEL SAN PIETRO TERME

TECNA produces and distributes a complete range of BALANCERS having a capacity from 0.2 kg to 180 kg and an available standard wire stroke up to 3 meters. The TECNA BALANCER is an essential device to eliminate the operator's labour, to increase productivity by cutting down tools handling time and to improve work quality. Furthermore, the use of the TECNA BALANCERS reduces hoses and cables wear and avoids eventual damages to both people and tools.

The application of the TECNA BALANCER is absolutely versatile: it may be used for bench or assembly line works and it may be suitably applied to small tools, industrial suspended welders and multiple screw drivers. The ergonomic structure of the TECNA balancers has been designed to facilitate each application of use, ranging from movement easiness to body robustness, from simple use to lifting power.

TECNA, as a primary manufacturer, realizes special as well as customized versions upon demand.





Balancers Line

1. Tips for choosing the balancer.

Evaluate the total load to be balanced and the maximum working stroke required. Check that the load to be balanced is within the minimum and the maximum capacity of the balancer, while the working stroke should be less than the maximum stroke.

2. Product Certifications.

The TECNA balancers are produced in conformity with the DIN 15112:1979 Directive and, thanks to their high structural technology and their compliance with the laws in force, they are BG certified by the German Institute DGV for their safe use in the workplace. An ATEX-certified balancers line expands the TECNA balancers range. They are suitable to be installed in potentially explosive areas composed by flammable gases or explosive dusts.

3. Certifications achieved and in compliance with standards.



COMPLIANT

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SPRING BALANCERS



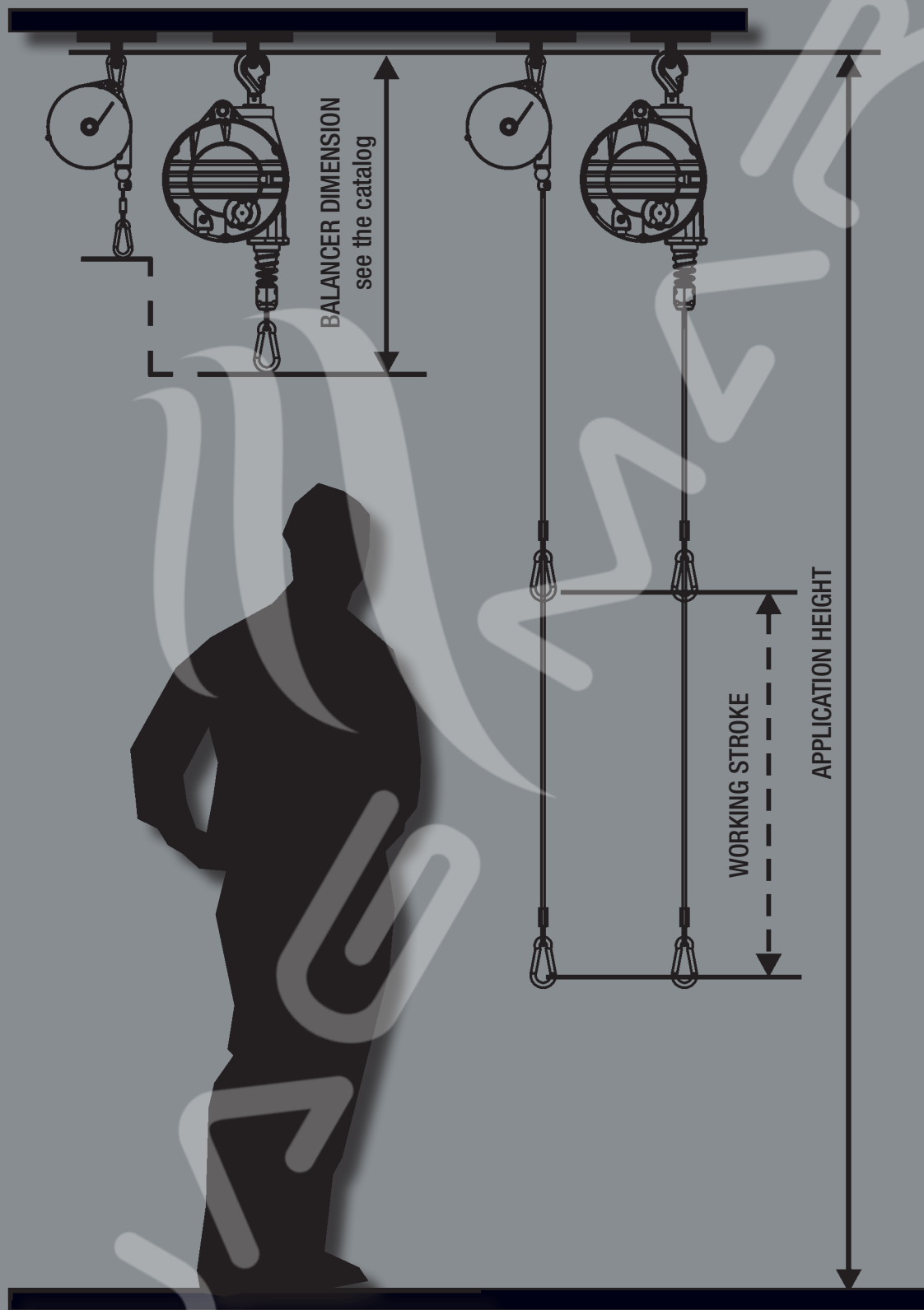
DIN 15112:1979



Made in Italy

BALANCER INSTALLATION EXAMPLE

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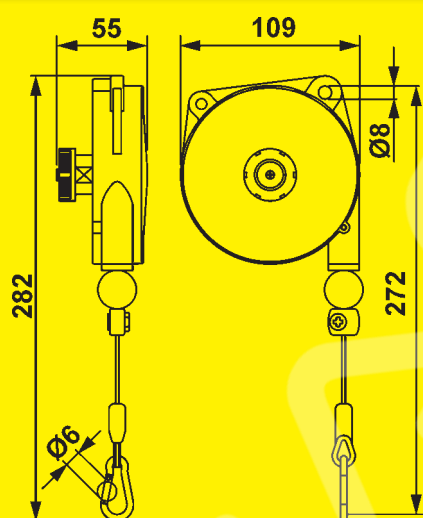


9311AX÷9313AX

01

	Aluminium
	1600 mm
	Inox
	0,4÷3 kg

ATEX  **COMPLIANT**
ATmosphères et EXplosibles
II 2G c T6



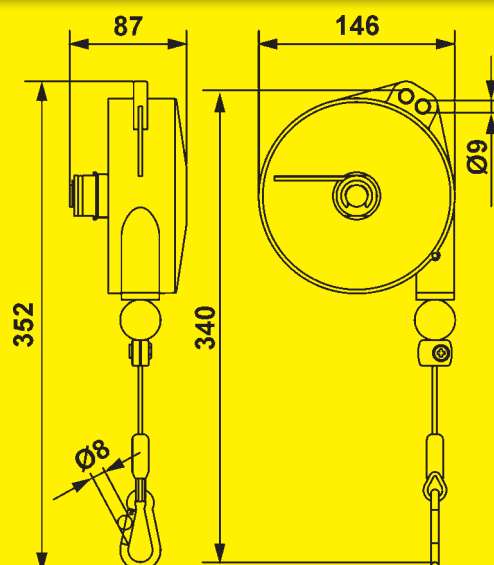
Item	9311AX	9312AX	9313AX
	0,4÷1	1÷2	2÷3
	0,57	0,60	0,74

9320AX÷9323AX

02

	Aluminium
	2000 mm
	Inox
	1÷8 kg

ATEX  **COMPLIANT**
ATmosphères et EXplosibles
II 2G c T6



Item	9320AX	9321AX	9322AX	9323AX
	1÷2,5	2÷4	4÷6	6÷8
	1,67	1,90	1,98	2,28

9336AX÷9340AX

03

	Aluminium
	2500 mm
	Inox
	2÷14 kg

ATEX  **COMPLIANT**
ATmosphères et EXplosibles
II 2G c T6



9346AX÷9350AX

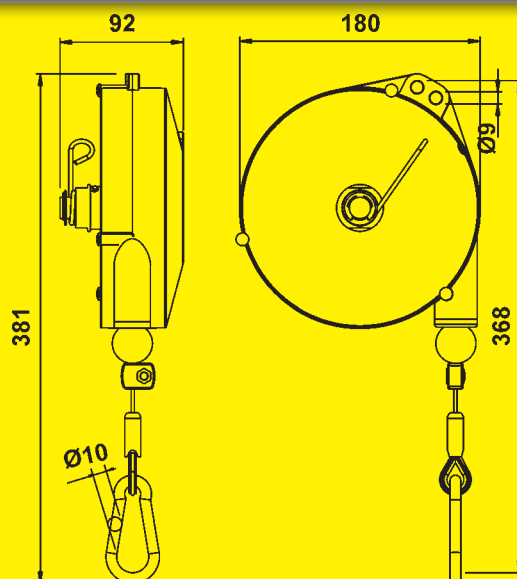
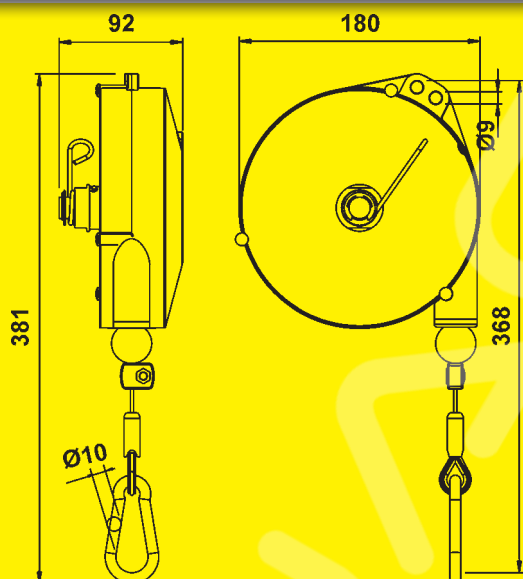
04

	Aluminium
	2500 mm
	Inox
	2÷14 kg

ATEX  **COMPLIANT**
ATmosphères et EXplosibles
II 2G c T6



These balancers are equipped with a device enabling to stop the stroke by carrying out a simple operation on the load and with a device that disables it.



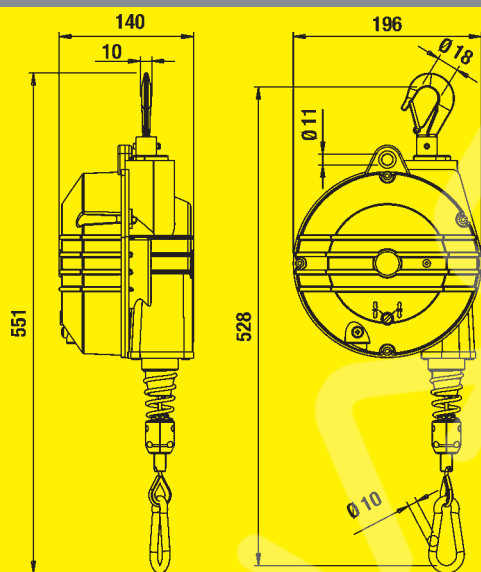
Item	9336AX	9337AX	9338AX	9339AX	9340AX
	2÷4	4÷6	6÷8	8÷10	10÷14
	3,14	3,30	3,36	3,43	3,58

Item	9346AX	9347AX	9348AX	9349AX	9350AX
	2÷4	4÷6	6÷8	8÷10	10÷14
	3,14	3,32	3,38	3,48	3,62

05

	Aluminium
	2000 mm
	Inox
	4÷25 kg

ATEX  **COMPLIANT**
 ATmosphères et EXplosibles
 II 2G c T6
 II 2D c T 85°C



Option F



Option F Brake device

The balancer is equipped with a friction/brake which controls the rotation speed of the drum. This option is feasible when placing a new order while it is not possible to assemble this device on balancers already installed.

Item	9354AX	9355AX	9356AX	9357AX	9358AX	9359AX
	4÷7	7÷10	10÷14	14÷18	18÷22	22÷25
	4,94	5,30	5,67	6,26	5,89	6,53

9502AX÷9509AX

9520AX÷9525AX

06

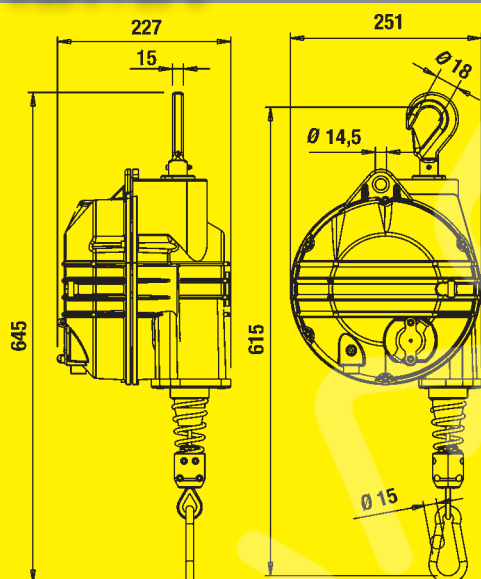
	Aluminium	
	2100 mm	9502AX ÷ 9509AX
	2700 mm	9520AX ÷ 9525AX
	Inox	
	12÷100 kg	

ATEX  COMPLIANT

ATmosphères et EXplosibles

II 2G c T6

II 2D c T 85°C



Item	9502AX	9503AX	9504AX	9505AX	9506AX	9507AX	9508AX	9509AX	9520AX	9521AX	9522AX	9523AX	9524AX	9525AX
	20÷30	30÷40	40÷50	50÷60	60÷70	70÷80	80÷90	90÷100	12÷20	20÷30	30÷40	40÷50	50÷60	60÷70
	12,60	15,20	15,50	16,70	15,50	17,70	16,20	16,80	12,80	12,60	15,80	15,40	16,60	15,70

BALANCERS TECHNICAL FEATURES

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ATmosphères et EXplosibles

	01	02	03	04	05	06	06	
kg	0.4÷3	1÷8	2÷14	2÷14	4÷25	20÷100	12÷70	Capacity
mm	1600	2000	2500	2500	2000	2100	2700	Stroke
	●	●	●	●				Rugged construction, cast aluminium body
					●	●	●	Ribbed and sealed construction in aluminium alloy
	●	●	●	●	●	●	●	Stainless steel rope
	●	●	●	●				Adjustable capacity
					●	●	●	Adjustable capacity by means of a worm screw
	●	●	●	●	●	●	●	Safety suspension
		●	●	●	●	●	●	Safety device against load dropping due to the spring breakage (capacity >3kg)
					●	●	●	Upper rotary suspension with safety hook
				●	●	●	●	Locking device to block the load at any height
	●	●	●	●	●	●	●	Adjustable stroke limiting device
					●	●	●	Taper drum rotating on ball bearings
	●	●	●	●	●	●	●	Cable guide in antifriction material
					●	●	●	Rotary upper hook with ball bearing
	●	●	●	●	●	●	●	Inert spring drum assembly
	●	●	●	●				Polyamides thimble
	●	●	●	●	●	●	●	Operating temperature between + 5°C to + 60°C.

ON REQUEST OPTIONS F

					●			F: Brake device
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PACKAGING FEATURES

ATEX  COMPLIANT
ATmosphères et Explosibles

	9311AX	9312AX	9313AX	9320AX	9321AX	9322AX	9323AX	9336AX	9337AX	9338AX	9339AX
kg	0,70	0,70	0,80	1,80	2,1	2,1	2,5	3,40	3,60	3,70	3,70
mm	204x112x62	204x112x62	204x112x62	254x149x96	254x149x96	254x149x96	254x149x96	304x186x100	304x186x100	304x186x100	304x186x100
	01	01	01	02	02	02	02	03	03	03	03
	9340AX	9346AX	9347AX	9348AX	9349AX	9350AX	9354AX	9355AX	9356AX	9357AX	9358AX
kg	3,80	3,40	3,60	3,70	3,80	3,90	6,00	6,40	6,80	7,40	7,00
mm	304x186x100	304x186x100	304x186x100	304x186x100	304x186x100	304x186x100	525x206x175	525x206x175	525x206x175	525x206x175	525x206x175
	03	04	04	04	04	04	05	05	05	05	05
	9359AX	9502AX	9503AX	9504AX	9505AX	9506AX	9507AX	9508AX	9509AX	9520AX	9521AX
kg	7,60	14,40	17,00	17,30	18,50	17,30	19,50	18,00	18,60	14,60	14,40
mm	525x206x175	590x265x260	590x265x260	590x265x260	590x265x260	590x265x260	590x265x260	590x265x260	590x265x260	590x265x260	590x265x260
	05	06	06	06	06	06	06	06	06	06	06
	9522AX	9523AX	9524AX	9525AX							
kg	17,60	17,20	18,40	17,50							
mm	590x265x260	590x265x260	590x265x260	590x265x260							
	06	06	06	06							



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